by EP and Council Regulation (EC) No 1907/2006 (REACH)

PRODUCT NAME: ASA filamentRevision date/ver: 13.5.2016/2

1 Identification of the substance / preparation and company / undertaking

1.1 Identification of the substance / preparation

Product name: ASA filament Other Name: Not listed

Registration number: Not applicable for objects

1.2 Application

Strings for 3D printing

Intended Use: Designed for professional / industrial use.

1.3 Manufacturer / Supplier:

PARZLICH s.r.o Nám. Míru 1217 768 24 Hulín IČ: 29233275

Tel.: +420 570 570 515 Fax.:+420 573 505 011 info@parzlich.cz

2 Hazards Identification

2.1 Classification of the substance or mixture

The most important adverse physicochemical properties and effects on human health and the environment

He does not has hazardous effects on human health and the environment.

2.2 Other hazards

Not specified.

3. Composition / information on ingredients

	CAS č.	<u>Obsah</u>
a. ASA (Acrylonitrile-Styrene-Acrylate)	26299-47-8	97 ~ 100%
b. Typical antioxidant		0 - 1%
c. Typical lubricants		0 - 2%

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4. First aid

4.1 Description of first aid

In case of accident or unconscious, consult a doctor.

Inhalation Take the victim to fresh air, rest.

Skin Contact Wash skin with water. In case of contact

with molten product, cool the skin rapidly with water and seek medical advice.

Eye Contact: Not applicable.

Ingestion: Induce vomiting. Rinse mouth with water.

Seek medical advice if necessary.

4.2 Most important acute and delayed symptoms and effects

Symptoms of exposure: respiratory tract irritation, cough.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment: First aid, decontamination, treatment of symptoms.

5. Fire fighting measures

5.1 Extinguishing media

Suitable extinguishing agents used by the surrounding fire - water, foam, carbon dioxide. Unsuitable extinguishing agents: Water with full jet.

5.2 Special hazards arising from the substance or mixture

Combustion products: carbon monoxide (CO), carbon dioxide (CO2), nitrogen oxides (NOx), hydrogen cyanide and water. Escaping vapors condense water. Skin burns caused by molten material must be treated. The course is flammable.

5.3 Advice for fire fighters

Insulated breathing apparatus (EN 137).

Contaminated extinguishing water must not be discharged into drains.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Remove sources of ignition and open flame. Follow the usual measures to prevent forest fires.

6.2 Measures for environmental protection

No special measures are required.

6.3 Methods and materials for containment and cleaning up

Mechanically pouch.

6.4 Reference to other sections

Refer also to the provisions of sections 8 and 13 of this sheet.

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7. Handling and storage

7.1 Precautions for safe handling

Avoid prolonged or repeated contact with skin. Recommended for sufficient ventilation / suction at the workplace. Flammable product. Follow the usual measures to prevent forest fires. Store in dry conditions. After completion of work, wash hands and face with soap and water. When using do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities and mixtures

Store in original container protected from excessive heat, direct sunlight, dust and condensed water.

- 1) Do not unpack the string if you do not immediately need
- 2) Store in a cool dry place 2-30 ° C
- 3) Do not expose to direct sunlight and UV radiation
- 4) If you string a longer period of time, insert the cord back into the container with silica gel moisture-
- 5) Use within 12 months from delivery

Avoid direct contact with food.

7.3 Specific end / specific end uses

Specific application is listed in the instructions for use on the label of the product packaging or in the product documentation.

8. Exposure controls / personal protection

8.1 Exposure limits:

8.2 Exposure:

8.2.1 Occupational exposure: Technical measures - general and local ventilation,

if effective dust extraction, encapsulation

8.2.1.1 Protection Respiratory During inhalation of dust anti-air respirator, Fire

breathing apparatus.

8.2.1.2 Protection of hands: protective gloves 8.2.1.3 Eye protection: protective goggles

8.2.1.4 Skin protection: Work clothing, closed shoes

8.2.2 Environmental exposure controls:

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

State / appearance: Solid, natural or colored string

Odor: Specific

Odor threshold:

pH:

Data not available

Data not available

Data not available

180 – 200 C

Initial Boiling Point and Boiling point:

Data not available

Flash point: Data not available

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Evaporation rate: Data not available Flammability (solid, gas): Data not available

Specific Gravity: 1.07

Vapour density:Data not availableSolubility inTHF, acetoneSolubility in water:Insoluble

Viscosity:

Explosive properties:

Oxidation properties:

Data not available

Data not available

Data not available

Nearly odorless

10. Stability and reactivity

10.1 Reactivity

No known reactive substances with which a product could be exposed to during transportation, storage and use.

10.2 Chemical stability

Under normal environmental conditions during storage and handling.

10.3 Possibility of hazardous reactions

Hazardous polymerization does not arise.

10.4 Conditions to avoid

Heating above the decomposition temperature.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Thermal decomposition can lead to the escape of irritating gases CO, CO2 and nitrogen oxides.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50, oral, rat (mg.kg-1):
LD50, dermal, rat or rabbit (mg.kg-1):
LC50, inhalation, rat (mg.l-1):
Data not available
Data not available

Irritation

Based on available data, the classification criteria are not met.

Corrosion

Based on available data, the classification criteria are not met.

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Sensitization

Based on available data, the classification criteria are not met.

Repeated dose toxicity

Based on available data, the classification criteria are not met.

Carcinogenic

Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Toxicity for reproduction

Based on available data, the classification criteria are not met.

More information

Based on our experience and information in the event handling needs and intended use does not have harmful effects on human health.

12. Ecological informatik

12.1 Toxicity

- LC50, 96 hod., fish(mg.l-1):

- EC50, 48 hod., crustaceans (mg.l-1):

- IC50, 72 hod., algae (mg.l-1):

Data not available

Data not available

12.2 Persistence and degradability

It can be assumed that the polymer is inert. Photochemical degradation occurs on the surface under sunlight.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB

Data are not available.

12.6 Other adverse effects

Data are not available.

13. Disposal considerations

13.1 Waste treatment methods

Part numbers of the types of waste classifies the user based on the application of the product

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and other matters in the catalog of waste.

Recommended method of disposal for legal entities and natural persons authorized to do business:

Any unused product and contaminated packaging store in labeled containers for waste collection and labeled waste hand over to the person entitled to dispose of the waste (a specialized company), which is authorized for this activity.

14. Transport Information

Not regulated for transport of dangerous goods (ADR).

14.1 OSN number	Not regulated
14.2 Name for shipment OSN	Not regulated
14.3 Class / Transport hazard class	Not regulated
14.4 Packing group	Not regulated
14 5 Environmental bazanda	No

14.5 Environmental hazards No

14.6 Special precautions for user Unknown

15. Regulatory information

15.1 Safety, health and environmental regulations / legislation specific for the substance or mixture

Regulation of the European Parliament and Council Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Regulation of the European Parliament and Council Regulation (EC) No 453/2010 amending Regulation of the European Parliament and Council Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Regulation of the European Parliament and Council Regulation (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures (CLP)

15.2 Chemical Safety Assessment

It was a chemical safety assessment.

16. Other information

Key literature references and sources for data

Information contained herein is based on our best knowledge and current legislation. MSDS has been further elaborated on the basis of the original safety data sheet provided by the manufacturer.

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More information

The product should not be used for any purpose other than that for which it is intended. As the specific conditions of use are beyond control of the supplier, it is the responsibility of the user to adapt the warnings to local laws and regulations. Safety information describes the product in terms of safety and can not be considered as technical information about the product.