



Safety Data Sheet

according to 29 CFR 1910.1200(g)

DruckWege Type D Tough

Revision date: 07.07.2020

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1. Identification

Product identifier

DruckWege Type D Tough

Recommended use of the chemical and restrictions on use

Use of the substance/mixture

3D Printing
resin

Uses advised against

Not for intraoral area.

Details of the supplier of the safety data sheet

Company name:	DruckWege GmbH	
Street:	Schulstr. 38	
Place:	D-53773 Hennef	
Telephone:	+49 2242 9185 137	
e-mail:	mail@druckwege.de	
Contact person:	Florian Reil / Anton Gillert	Telephone: +49 2242 9185 137

Emergency phone number: Emergency telephone: +49 (0)89 41407483 (24 h, Munich, Germany)

2. Hazard(s) identification

Classification of the chemical

29 CFR Part 1910.1200

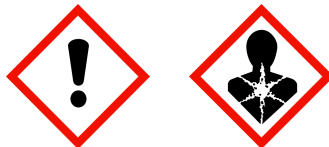
Skin corrosion/irritation: Skin Irrit. 2
Serious eye damage/eye irritation: Eye Irrit. 2A
Respiratory or skin sensitization: Skin Sens. 1A
Reproductive toxicity: Repr. 2

Label elements

29 CFR Part 1910.1200

Signal word: Warning

Pictograms:



Hazard statements

Causes skin irritation
May cause an allergic skin reaction
Causes serious eye irritation
Suspected of damaging fertility or the unborn child

Precautionary statements

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin: Wash with plenty of soap and water.
Take off contaminated clothing and wash it before reuse.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.



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Continue rinsing.
If eye irritation persists: Get medical advice/attention.
If exposed or concerned: Get medical advice/attention.
Store locked up.
Dispose of waste according to applicable legislation.

Hazards not otherwise classified

No information available.

3. Composition/information on ingredients

Mixtures

Hazardous components

CAS No	Components	Quantity
72869-86-4	7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate	76 %
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate	20 %
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	2.994 %
159034-91-0	Propylidynetrimethanol, ethoxylated, esters with acrylic acid, reaction products with diethylamine (1 - 6.5 moles ethoxylated)	0.9975 %

4. First-aid measures

Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice.

After inhalation

Provide fresh air. If experiencing respiratory symptoms: Get medical advice/attention.
If breathing is irregular or stopped, administer artificial respiration.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. In case of skin reactions, consult a physician.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Observe risk of aspiration if vomiting occurs. Do NOT induce vomiting. Rinse mouth immediately and drink 1 glass of water. Get medical advice/attention if you feel unwell.
Never give anything by mouth to an unconscious person or a person with cramps.

Most important symptoms and effects, both acute and delayed

Allergic reactions, Irritating to eyes and skin.
Suspected of damaging fertility or the unborn child.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

Specific hazards arising from the chemical

Non-flammable. In case of fire may be liberated: Gases/vapors, toxic



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Special protective equipment and precautions for fire-fighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately.
Do not allow entering drains or surface water.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment. Evacuate area.

Environmental precautions

Do not allow to enter into surface water or drains.

Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Reference to other sections

Safe handling: see section 7
Personal protection equipment (PPE): see section 8
Disposal: see section 13

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed.

Hints on joint storage

No special measures are necessary.

Further information on storage conditions

Protect against: UV-radiation/sunlight

8. Exposure controls/personal protection

Control parameters

Exposure limits

CAS No.	Substance	ppm	mg/m ³	f/cc	Category	Origin
-	Particles (insoluble or poorly soluble) not otherwise specified (inhalable fraction)		10		TWA (8 h)	ACGIH-2019
-	Particles (insoluble or poorly soluble) not otherwise specified (respirable fraction)		3		TWA (8 h)	ACGIH-2019
-	Particulates not Otherwise regulated (PNOR) Respirable fraction	529.5 mp/m ³	5		TWA (8 h)	PEL
-	Particulates not Otherwise regulated (PNOR) Total dust	1765 mp/m ³	15		TWA (8 h)	PEL

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Exposure controls**Appropriate engineering controls**

Provide adequate ventilation as well as local exhaust at critical locations.

Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.
Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff.

Eye/face protection

Wear eye/face protection.

Hand protection

Wear suitable gloves.

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Use of protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Do not allow to enter into surface water or drains.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state:	Liquid	
Color:	various	
Odor:	like: Acrylate	
Odour threshold:	not determined	
pH-Value:		not determined
Changes in the physical state		
Melting point/freezing point:		not determined
Initial boiling point and boiling range:		> 100 °C
Flash point:		not determined
Flammability		
Solid:		not applicable
Gas:		not applicable
Explosive properties		
The product is not: Explosive.		
Lower explosion limits:		not determined
Upper explosion limits:		not determined
Ignition temperature:		> 230 °C
Auto-ignition temperature		
Solid:		not applicable

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Gas:	not applicable
Decomposition temperature:	not determined
Oxidizing properties	
Not oxidising.	
Vapor pressure: (at 20 °C)	< 1 hPa
Density:	not determined
Water solubility:	poorly soluble
Solubility in other solvents	
not determined	
Partition coefficient:	not determined
Viscosity / dynamic:	not determined
Viscosity / kinematic:	not determined
Vapor density:	not determined
Evaporation rate:	not determined

Other information

No information available.

10. Stability and reactivity**Reactivity**

No hazardous reaction when handled and stored according to provisions.

Chemical stability

Stability: Stable

The product is stable under storage at normal ambient temperatures.

Possibility of hazardous reactions

Hazardous reactions: Will not occur

No known hazardous reactions.

Conditions to avoid

UV-radiation/sunlight

Incompatible materials

No information available.

Hazardous decomposition products

In case of fire may be liberated: Gases/vapors, toxic

11. Toxicological information**Information on toxicological effects****Route(s) of Entry**

oral, dermal, inhalative, Eye contact

Acute toxicity

Based on available data, the classification criteria are not met.

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CAS No	Components				
	Exposure route	Dose	Species	Source	Method
72869-86-4	7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate				
	oral	LD50 > 5000 mg/kg	Rat	Manufacturer	OECD 401
	dermal	LD50 > 2000 mg/kg	Rat	Manufacturer	OECD 402
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate				
	oral	LD50 5000 mg/kg	Rat	Manufacturer	
	dermal	LD50 3650 mg/kg	Rabbit	Manufacturer	OECD 402
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide				
	oral	LD50 > 5000 mg/kg	Rat	Manufacturer	
	dermal	LD50 > 2000 mg/kg	Rat	Manufacturer	

Irritation and corrosivity

- Causes skin irritation
- Causes serious eye irritation

Sensitizing effects

May cause an allergic skin reaction (7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate; hexamethylene diacrylate; hexane-1,6-diol diacrylate; diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide; Propylidynetrimethanol, ethoxylated, esters with acrylic acid, reaction products with diethylamine (1 - 6.5 moles ethoxylated))

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of damaging fertility or the unborn child (diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure

Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure

Based on available data, the classification criteria are not met.

Carcinogenicity (OSHA): No ingredient of this mixture is listed.
Carcinogenicity (IARC): No ingredient of this mixture is listed.
Carcinogenicity (NTP): No ingredient of this mixture is listed.

Aspiration hazard

Based on available data, the classification criteria are not met.

12. Ecological information**Ecotoxicity**

Toxic to aquatic life with long lasting effects.

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CAS No	Components					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
72869-86-4	7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate					
	Acute crustacea toxicity	EC50 > 1,2 mg/l	48 h	Daphnia magna (Big water flea)	Manufacturer	OECD 202
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate					
	Acute bacteria toxicity	(270 mg/l)	0,5 h	Activated sludge	Manufacturer	OECD 209
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide					
	Acute algae toxicity	ErC50 > 2,01 mg/l	72 h	Scenedesmus subspicatus	Manufacturer	
	Acute crustacea toxicity	EC50 3,53 mg/l	48 h	Daphnia magna (Big water flea)	Manufacturer	
	Acute bacteria toxicity	(> 1000 mg/l)	3 h	Activated sludge	Manufacturer	

Persistence and degradability

The product has not been tested.

Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Components	Log Pow
72869-86-4	7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate	3,39
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate	2,81
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	3,1

BCF

CAS No	Components	BCF	Species	Source
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	47 - 55	Cyprinus carpio (Common Carp) fish	Manufacturer

Mobility in soil

The product has not been tested.

Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

13. Disposal considerations**Waste treatment methods****Disposal recommendations**

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

14. Transport information

US DOT 49 CFR 172.101

UN/ID number:

UN 3082

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Proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(7,7,9(or
7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl
bismethacrylate; hexamethylene diacrylate; hexane-1,6-diol diacrylate)**Transport hazard class(es):**

9

Packing group:

III

Hazard label:

9

**Marine transport (IMDG)****UN number:**

UN 3082

UN proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(7,7,9(or
7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl
bismethacrylate; hexamethylene diacrylate; hexane-1,6-diol diacrylate)**Transport hazard class(es):**

9

Packing group:

III

Hazard label:

9



Special Provisions:

274, 335, 969

Limited quantity:

5 L

Excepted quantity:

E1

EmS:

F-A, S-F

Air transport (ICAO-TI/IATA-DGR)**UN number:**

UN 3082

UN proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(7,7,9(or
7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl
bismethacrylate; hexamethylene diacrylate; hexane-1,6-diol diacrylate)**Transport hazard class(es):**

9

Packing group:

III

Hazard label:

9



Special Provisions:

A97 A158 A197

Limited quantity Passenger:

30 kg G

Passenger LQ:

Y964

Excepted quantity:

E1

IATA-packing instructions - Passenger:

964

IATA-max. quantity - Passenger:

450 L

IATA-packing instructions - Cargo:

964

IATA-max. quantity - Cargo:

450 L

Environmental hazards

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ENVIRONMENTALLY HAZARDOUS: yes



Danger releasing substance: 7,7,9(or
7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl
bismethacrylate; hexamethylene diacrylate; hexane-1,6-diol diacrylate

Special precautions for user

No information available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

15. Regulatory information**U.S. Regulations****National Inventory TSCA**

7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate: Yes.

hexamethylene diacrylate; hexane-1,6-diol diacrylate: Yes.

diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide: Yes.

Propylidynetrimethanol, ethoxylated, esters with acrylic acid, reaction products with diethylamine (1 - 6.5 moles ethoxylated): No.

National regulatory information

SARA Section 311/312 Hazards:

7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate (72869-86-4): Immediate (acute) health hazard

hexamethylene diacrylate; hexane-1,6-diol diacrylate (13048-33-4): Immediate (acute) health hazard

diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (75980-60-8): Immediate (acute) health hazard

Propylidynetrimethanol, ethoxylated, esters with acrylic acid, reaction products with diethylamine (1 - 6.5 moles ethoxylated) (159034-91-0): Immediate (acute) health hazard

State Regulations**Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)**

This product can not expose you to chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

16. Other information**Hazardous Materials Information Label (HMIS)**

Health: *2

Flammability: 1

Physical Hazard: 0

NFPA Hazard Ratings

Health: 2

Flammability: 1

Reactivity: 0

Unique Hazard:

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Abbreviations and acronyms

ACGIH: American Conference of Governmental Industrial Hygienists

CFR: Code of Federal Regulations

DOT: Department of Transportation

ICAO: International Civil Aviation Organization



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IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
IARC: International Agency for Research on Cancer
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
CAS: Chemical Abstracts Service
NFPA: National Fire Protection Association
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PEL: permissible exposure limit
REL: recommended exposure limit
SARA: Superfund Amendments and Reauthorization Act
STEL: Short-term exposure limit
TSCA: Toxic Substances Control Act
TWA: time-weighted average
TI: Technical Instructions
DGR: Dangerous Goods Regulations
UN: United Nations
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds

Other data

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)