



suitable for universal use

WEICON Flex 310 M Classic adhesive and sealant is strong, overpaintable (wet in wet), sandable, has outstanding aging stability and good resistance to UV rays. It is resistant to freshwater and salt water and is free of silicone, isocyanate, halogens or solvents.

The product has an ISEGA certificate and can be used as an adhesive in food technology. Flex 310 M Classic is an elastic adhesive on an MS polymer basis and is suitable for the bonding of metals, many plastics, ceramic, wood, glass and stone.

WEICON Flex 310 M Classic can be used in metal construction, tank and apparatus engineering, carriage, vehicle and container construction, ventilation and air conditioning systems, in the electrical industry, yacht and boat construction and in all applications where silicones or products containing silicones are not suitable.

### Technical data

Basis	1 K.-Polyoxypropylen
Density	1,44 g/cm <sup>3</sup>
Viscosity	pasty
Stability/Run-off (ASTM D 2202)	1 mm
Processing temperature	+5 up to +40 °C
Cure type	by humidity
Curing condition	+5 °C to +40 °C and 30% to 95% rel. humidity
Skin-over time	25 min.
Cure speed (first 24 h)	2-3 mm
Volume change (DIN 52451)	-1 %
Gap filling up to max.	5 mm
Gap width up to max.	25 mm
Shelf life (+5 °C to +25 °C)	12 months
Shore Hardness A (DIN 53505 / ASTM D 2240) ± 5	42
Elongation at break (DIN 53504 / ASTM D 412)	650 %
Tensile strength of the pure adhesive/sealant	3,3 N/mm <sup>2</sup>
Average tensile shear strength (DIN 53283/ASTM D 10)	2,1 N/mm <sup>2</sup>
Tear strength (DIN 53515 / ASTM D 624)	20 N/mm <sup>2</sup>
Movement capacity max.	15 %
Temperature resistance	-40 to +90 briefly (approx. 2 hrs.) up to +130 °C
Overpaintable (liquid paint)	Only "wet in wet," within 3 hrs. at the latest after material app
Building material category (DIN 4102)	B 2

\*Measured at 50% relative air humidity and +23 °C

### Pretreatment of the surface

The surfaces must be clean and grease-free. Many surface contaminants, e.g. oil, dust and dirt, can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend WEICON Cleaner Spray S; WEICON Sealant and Adhesive Remover is suitable for removing old paint or adhesive residues.

Most materials can be bonded well to themselves and among each other. For certain materials or extreme requirements, we recommend the use of an adhesion agent (primer). Detailed information on this subject is contained in the Primer selection table. A mechanical surface pretreatment, e.g. sanding or sand-blasting, can considerably improve the adhesion.

### Processing

WEICON elastic one-component adhesives and sealants are supplied either in tubes or in Euro cartridges (Black-Seal also in 200 ml press pack). Euro cartridges are processed with a cartridge gun or with automatic dosing systems. WEICON Speed-Flex should be applied only with professional-quality cartridge guns (WEICON Cartridge Gun "Special").

Joining the parts to be bonded

To ensure optimum wetting, the parts must be joined before the first skin has been formed on the adhesive (skin-over time).

### Storage

When unopened and stored in a normal climate (+23 °C and 50 % rel. humidity), WEICON elastic one-component adhesives and sealants have a shelf life of 12 months.

### Note

Any product specifications and recommendations given herein must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do warrant the continuously high quality of our products being free from defects in accordance with and subject to our General Sales Conditions. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

### Health and Safety

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

#### WEICON GmbH & Co. KG (Headquarter)

Königsberger Str. 255 · DE-48157 Münster  
P.O. Box 84 60 · DE-48045 Münster  
Germany

Tel. +49 (0) 251 / 93 22-0  
Fax +49 (0) 251 / 93 22-244  
Fax +49 (0) 251 / 93 22-233 Export  
[www.weicon.de](http://www.weicon.de) · [info@weicon.de](mailto:info@weicon.de)

#### WEICON Middle East L.L.C.

Jebel Ali Ind Area 3 · P.O. Box 118 216  
Dubai · U.A.E

Phone +971 4 880 25 05  
Fax +971 4 880 25 09  
Mobile +971 50 545 99 83  
[www.weicon.ae](http://www.weicon.ae) · [info@weicon.ae](mailto:info@weicon.ae)

#### WEICON Inc.

20 Steckle Place · Unit 20  
Kitchener · Ontario · N2E 2C3  
Canada

Phone +1 519 896 5252  
Fax +1 519 896 5254  
Cell +1 519 590 5168  
[www.weicon.ca](http://www.weicon.ca) · [info@weicon.ca](mailto:info@weicon.ca)

#### WEICON Kimya Sanayi Tic. Ltd. Şti.

Yenibosna Mahallesi Yalçın Koreş Caddesi  
Arifağa Sokak No: 29 Kat: 3  
34530 Yenibosna – İstanbul Turkey  
[www.weicon.biz.tr](http://www.weicon.biz.tr) · [info@weicon.biz.tr](mailto:info@weicon.biz.tr)

#### WEICON Romania SRL

Str. Podului Nr.1  
547176 Budiu Mic (Targu Mures)  
[www.weicon.com](http://www.weicon.com) · [office@weicon.com](mailto:office@weicon.com)